

INVESTIGATION REPORT FOR INVERTED CUT OF 514471900 CARTON BOX

DIRECT CAUSE METHOD (PROCESS)

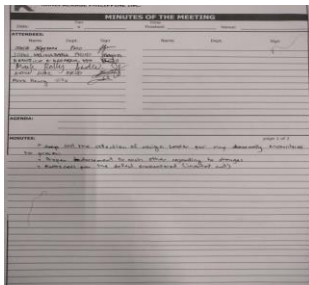
W1: During process there is a possibility to have wrong orientaion of panels.

W2: Feeder operators did not do checking of panels that may occur inverted cut.(Human Error)

PRODUCTION ACTION PLAN

Immediate Action:

> Reorientation to Diecut operators regarding to inverted cut encountered



Prepared by:

PRODUCTION IE

Reviewed by:

Noemi Cepeda
PRODUCTION SUPERVISOR